

Date: Friday, 20/06/2008 10:39:18 AM
 User: Julie Lecocq

Process Sheet

| | | | |
|------------------------------------|-------------------------------------|---------------------------|-------------|
| Customer : | CU-DAR001 Dart Helicopters Services | Drawing Name : | WASHER |
| Job Number : | 39985 | | |
| Estimate Number : | 12298 | | |
| P.O. Number : | | Part Number : | D34931 |
| This Issue : | 20/06/2008 | S.O. No. : | |
| Prsht Rev. : | NC | Drawing Number : | D3493 REV A |
| First Issue : | / / | Project Number : | N/A |
| Previous Run : | 38757 | Drawing Revision : | A |
| | Type : | Material : | |
| | MACHINED PARTS | Due Date : | 30/06/2008 |
| Written By : | | Qty: | 40 |
| Checked & Approved By : | JLD 08.6.20 | Um: | Each |
| Comment : | Est Rev: A New Issue 06-02-28 JLM | | |

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description :

1.0

M304R100

Inventory



Comment: Qty.: 0.0306 f(s)/Unit Total : 1.2222 f(s)

1.00" 304 ROUND BAR

(M304R1.000)

Batch: MB5496

J.F. 08/07/04 (43)

2.0

HARDINGE

HARDINGE CNC LATHE SMALL



Comment: HARDINGE CNC LATHE SMALL

1-Turn as per Folio FA626 & Dwg D3493

2-Deburr

J.F. 08/07/04 (43)

3.0

QC2

INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

J.F. 08/07/04 (43)

4.0

QC8

SECOND CHECK



Comment: SECOND CHECK

J.F. 08/07/04

5.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 105

8/7/4

SP 43

S

Dart Aerospace Ltd

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
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NOTE: Date & initial all entries

Date: Friday, 20/06/2008 10:39:18 AM
User: Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: WASHER

Job Number: 39985

Part Number: D34931

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/07/08 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



✓ 08.07.07

Dart Aerospace Ltd

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NOTE: Date & initial all entries

Dart Aerospace Ltd

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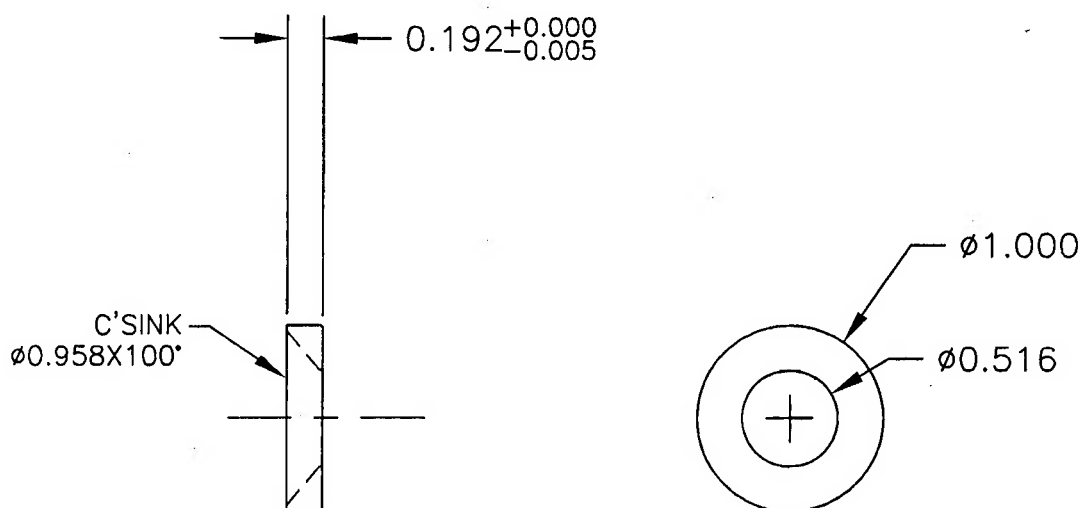
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NOTE: Date & initial all entries

DART

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|------------------------|-------------------------|--|------------------------|
| DESIGN PH | DRAWN BY PH | DART AEROSPACE USA, INC. PORT HADLOCK, WA | |
| CHECKED [Signature] | APPROVED [Signature] | DRAWING NO. D3493 | REV. A SHEET 1 OF 1 |
| DATE 06.01.04 | | TITLE WASHER | SCALE 1:1 |
| A | 06.01.04 | NEW ISSUE | |



D3493-1 WASHER

D3493-1 WASHER

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL $\phi 1.000$ ROUND BAR
(REF DART MATERIAL SPEC M304R1.000)
- 2) ALL DIMENSIONS ARE IN INCHES
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) BREAK SHARP EDGES 0.005 TO 0.010 MAX

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 39985

RELEASED
06.02.07

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